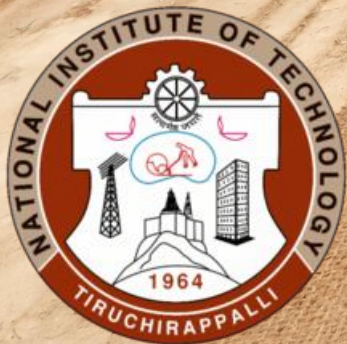


EXPERIENCE ON USE OF COIR IN RURAL ROADS



by
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Department of Civil Engineering
National Institute of Technology
Tiruchirappalli

Coir Fibre

- India contributes nearly 70% of the world production of coir
- Overall production in southern region of India – 2,50,000 tonnes/annum
- Advantageous than any other type of natural fibre, due to its prime properties like strength, durability and hairy surface
- The high lignin content of coir fibre (to an extent of 46%) differentiates it from other natural fibres which contributes to an overall life more than 2-3 years
- Degradation of coir is hardly 25% in 6 months
- Longlasting infield service life of 4-10 years in case of geotechnical applications

Coir Geotextiles



Grade I – 400 gsm



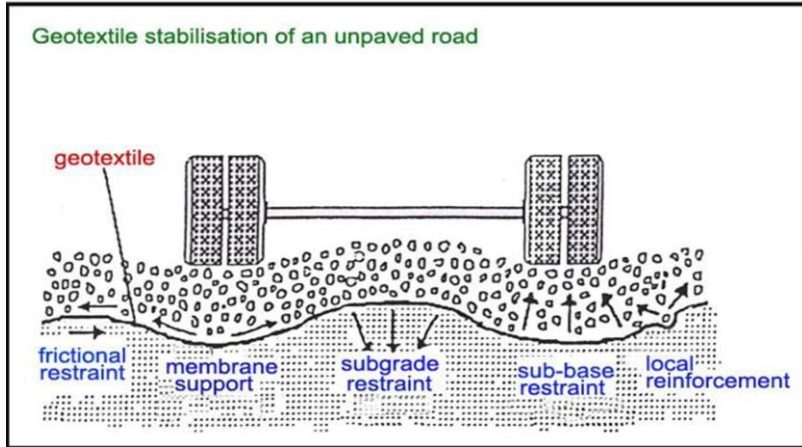
Grade II – 700 gsm



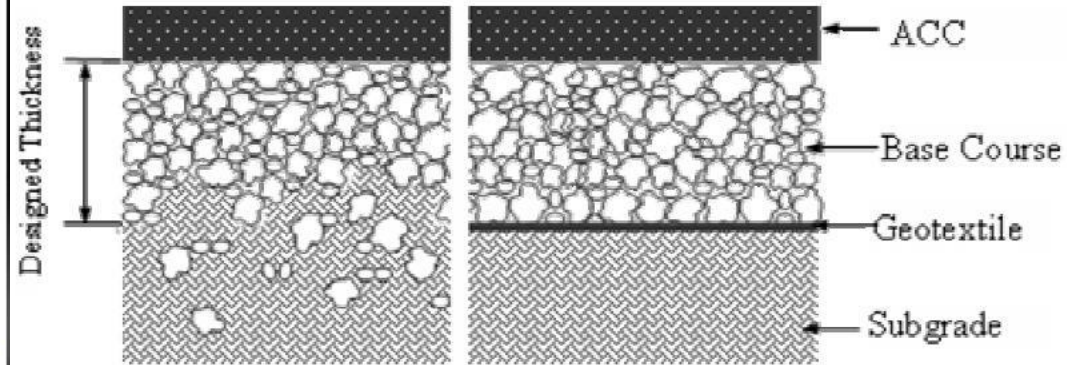
Grade III – 900 gsm

Functions of Coir Geotextile

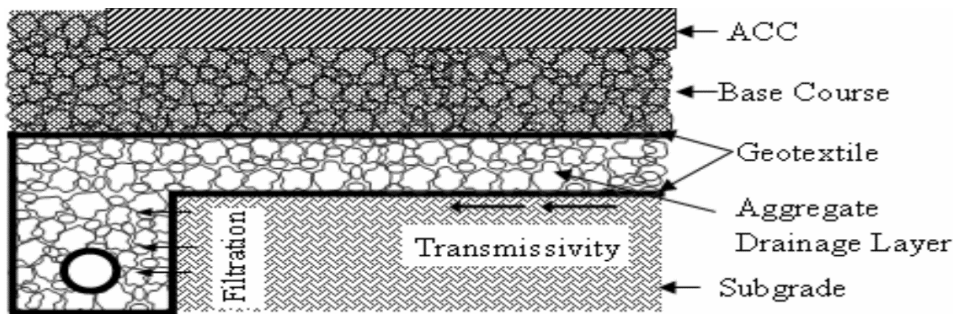
Reinforcement



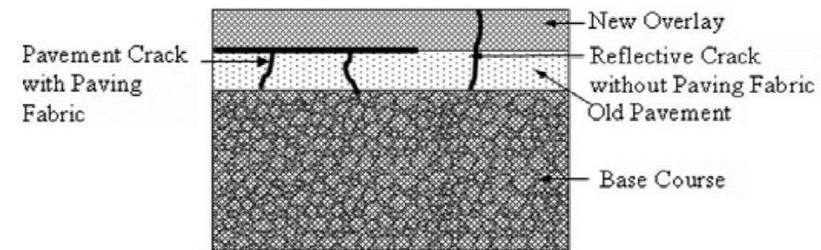
Separation



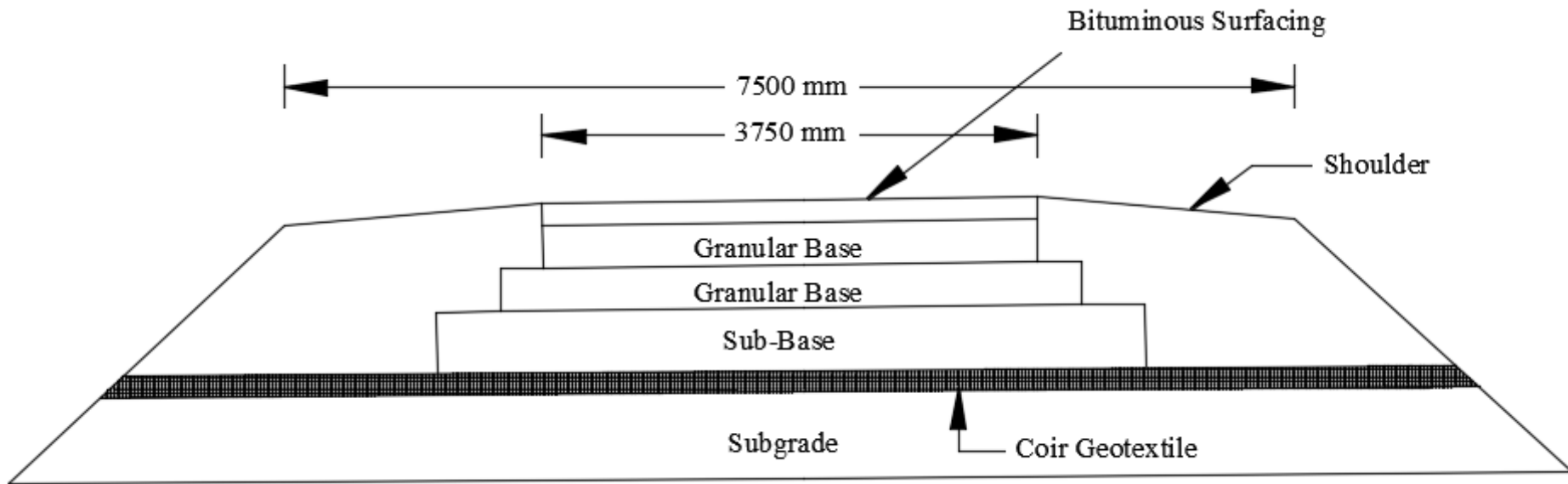
Filtration, Drainage (Transmissivity)



Sealing Function

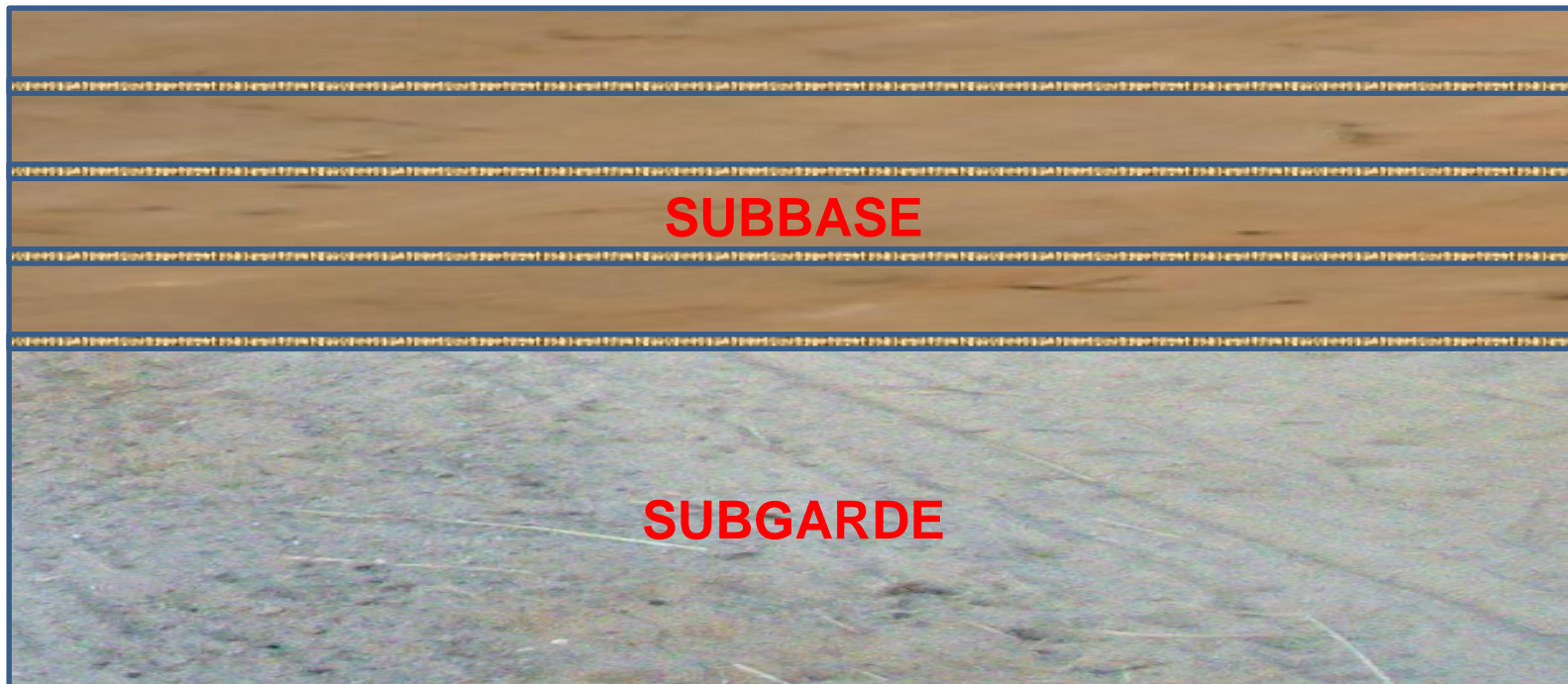


Schematic Diagram of a Typical Coir Geotextile Reinforced Road

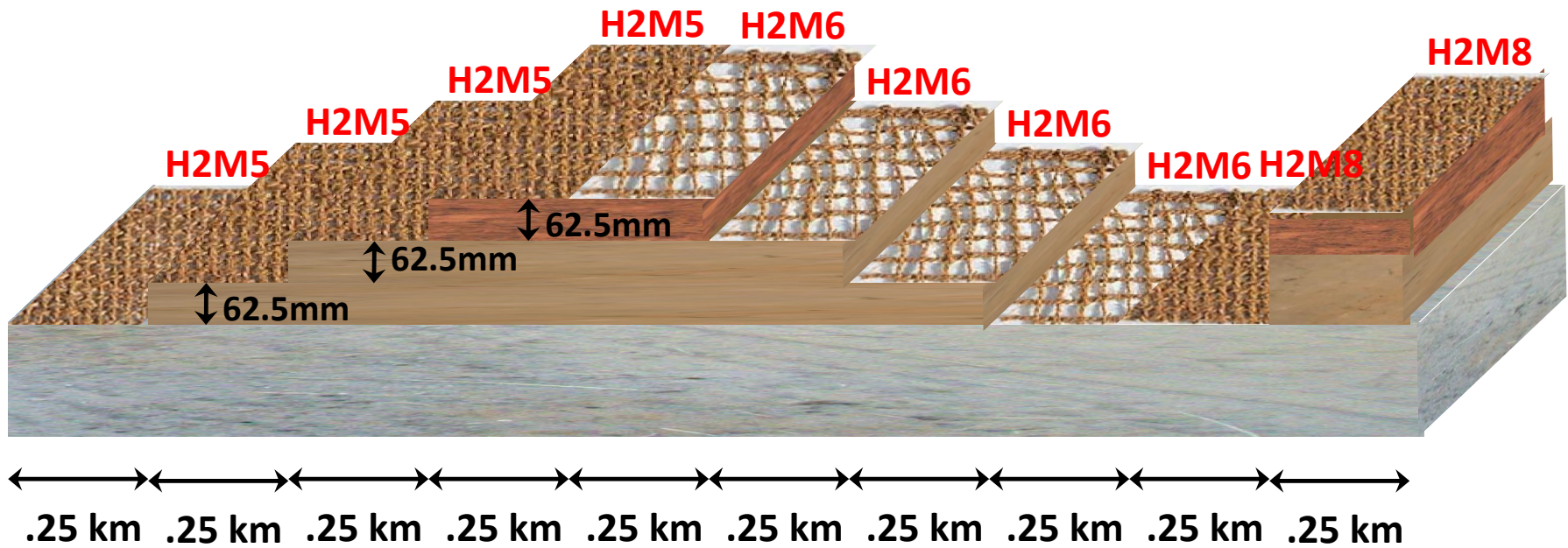


Position of Coir Geotextile

- ❑ Above Subgrade
- ❑ $\frac{1}{4}$ th of Sub-base thickness
- ❑ $\frac{1}{2}$ nd of Sub-base thickness
- ❑ $\frac{3}{4}$ th of Sub-base thickness



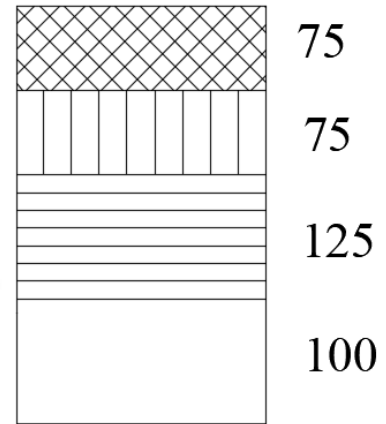
Position of Coir Geotextile



The test track was designed as per IRC SP 72: 2015



Selected section



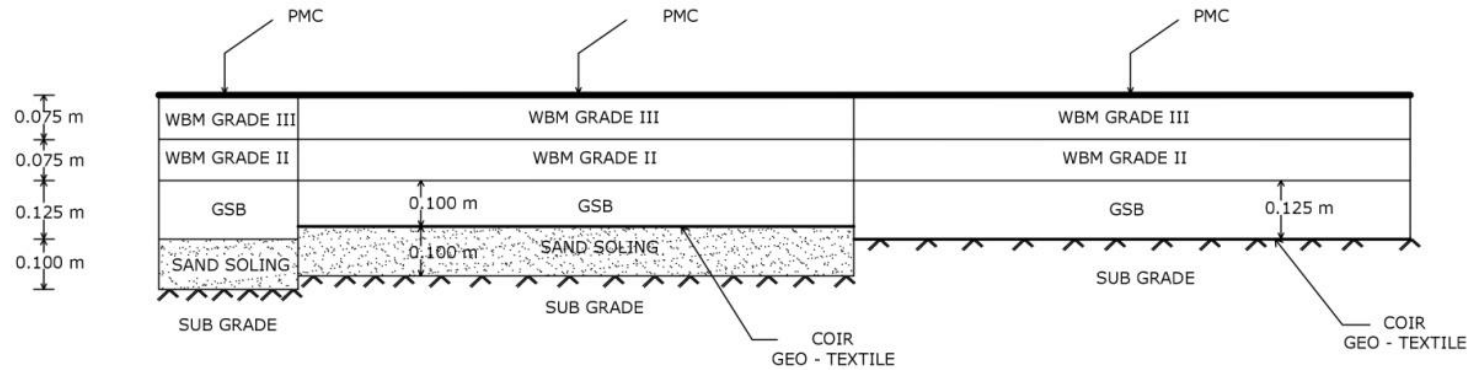
LEGEND

- Modified Soil/Improved Subgrade (CBR not < 10)
- Granular Subbase (CBR not < 20) in exceptional case can be 15
- Gravel Base (CBR not < 80). In Lower base course shall not be less than 50 Clause 2.3.5 (in exceptional case may be relaxed suitably)
- Base of Gravel/CRMB/WBM (CBR not < 100) Where 100mm thickness is recommended it can be modified to 75 mm for WBM with corresp. increase of 25 mm in Subbase
- WBM Grade-3
- Bituminous Macadam
- Surface Dressing
- OGPC

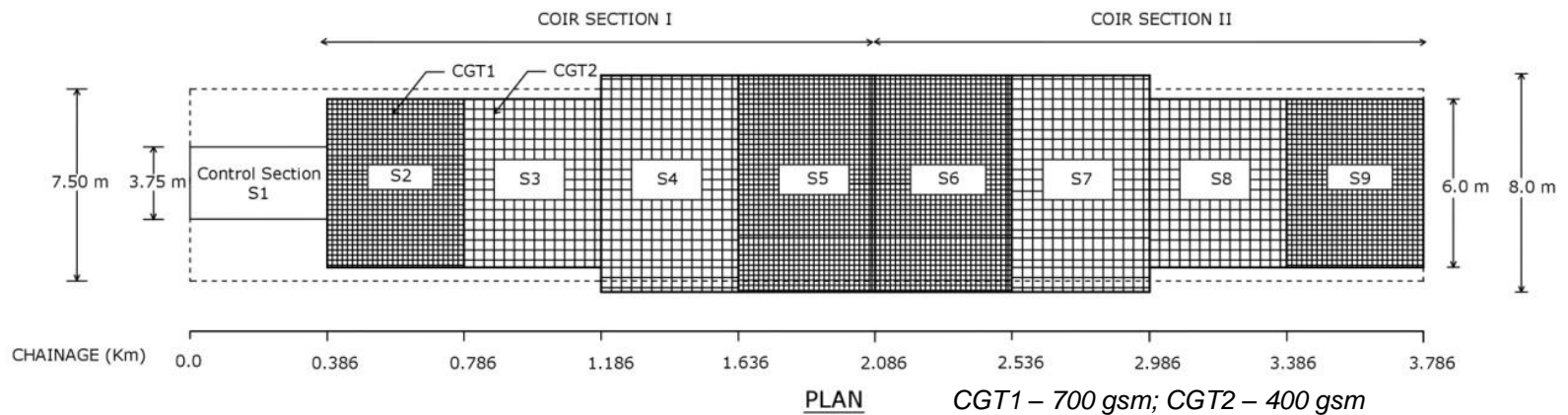
Fig. 4 Pavement Design Catalogues for Gravel/Granular Bases and Sub-bases

Test Track

COIMBATORE / THONDAMUTHUR/ NARASIMAPURAM - POONDI ROAD



LONGITUDINAL SECTION



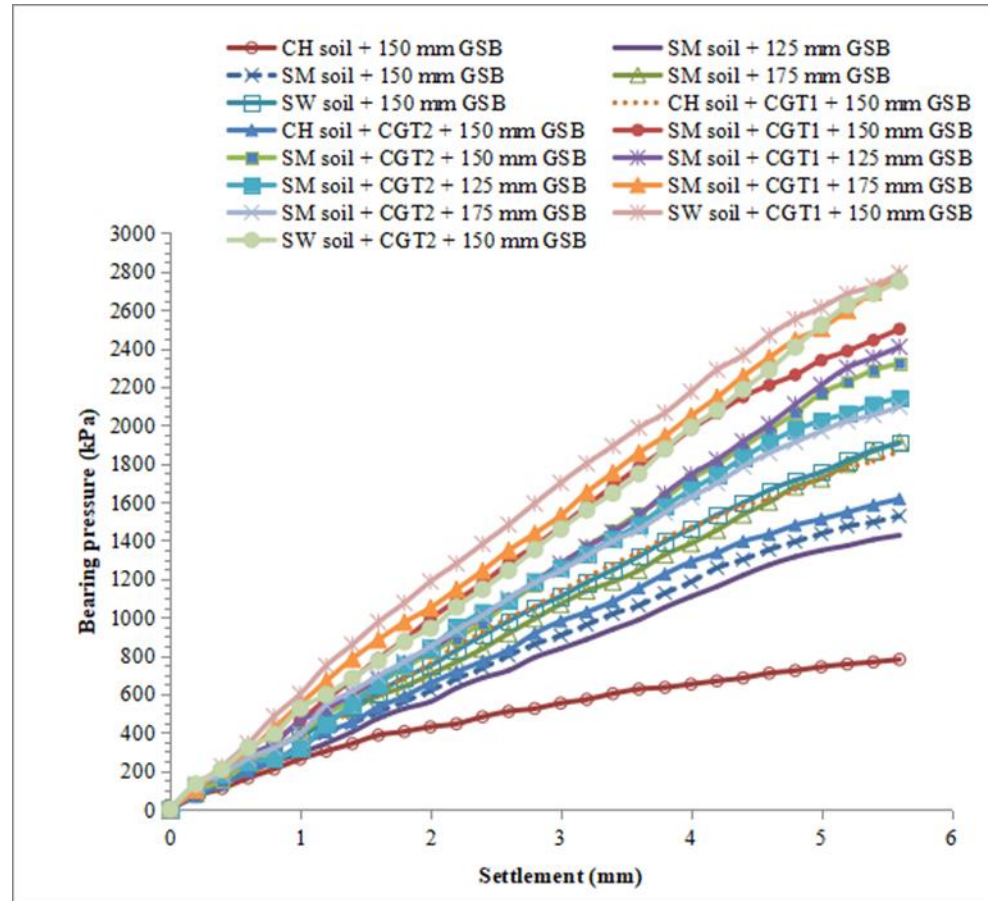
PLAN

CGT1 – 700 gsm; CGT2 – 400 gsm

Laboratory Studies



Laboratory plate load test setup



Bearing pressure – settlement curves for different test configurations

Field Test Conducted



Geogauge



Static Load Plate Test

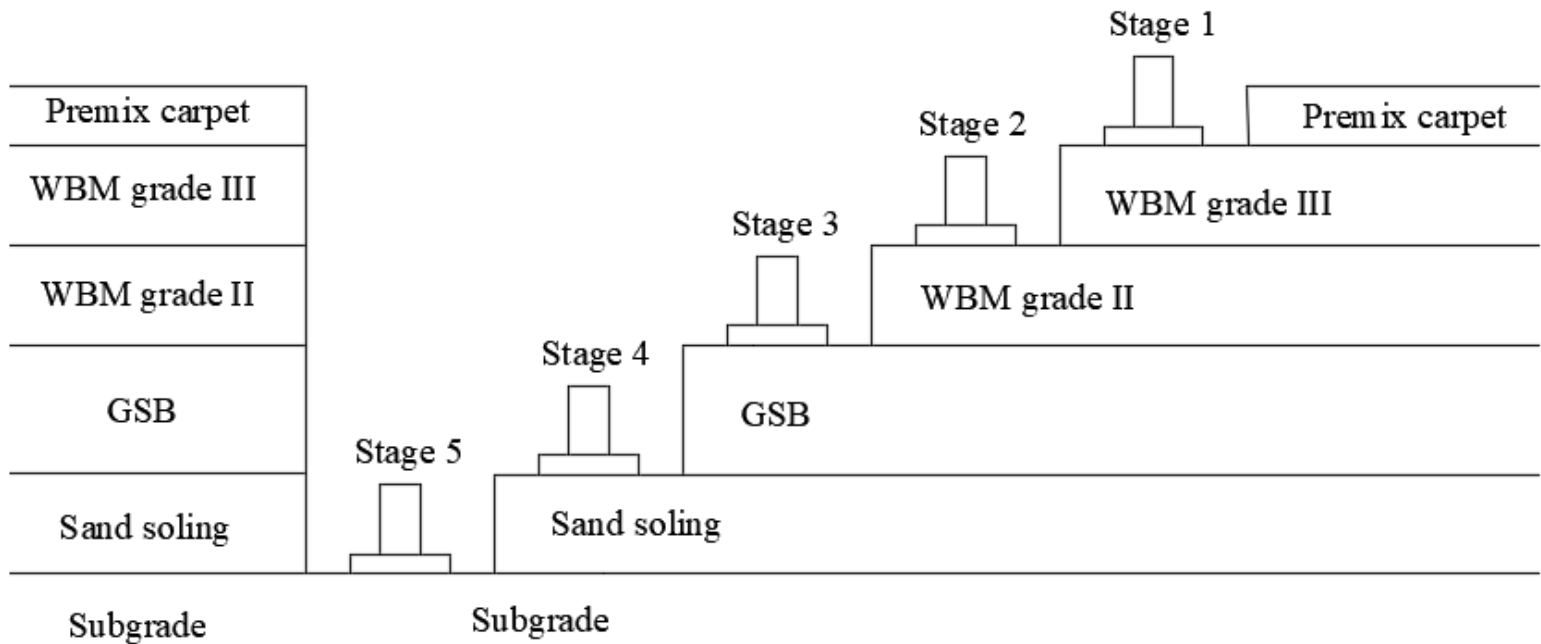


CBR test



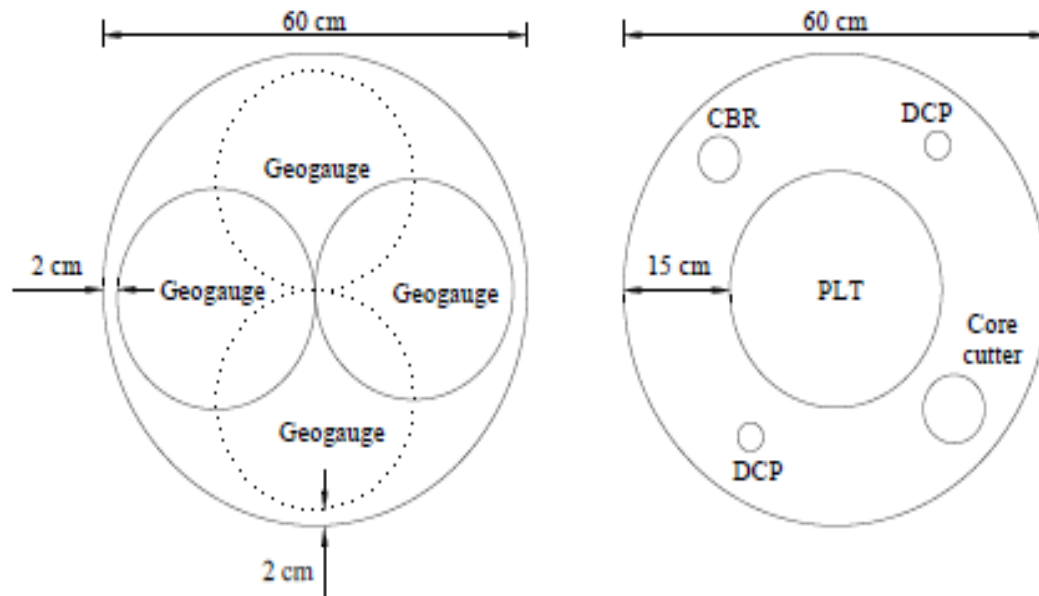
DCP test

Experimental Setup and Testing for Determination of Elastic Modulus



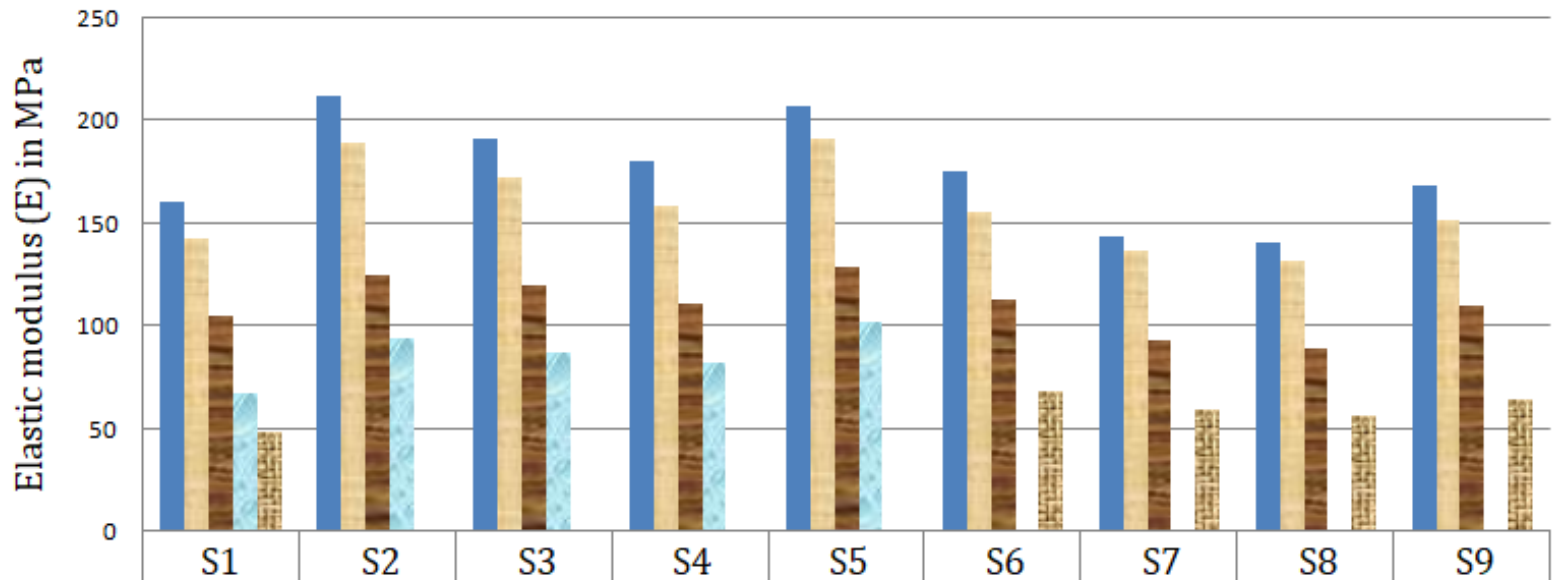
Schematic illustration of test procedure in the control section

Test Sequence



Layout of test measurements

Elastic Modulus using Geogauge

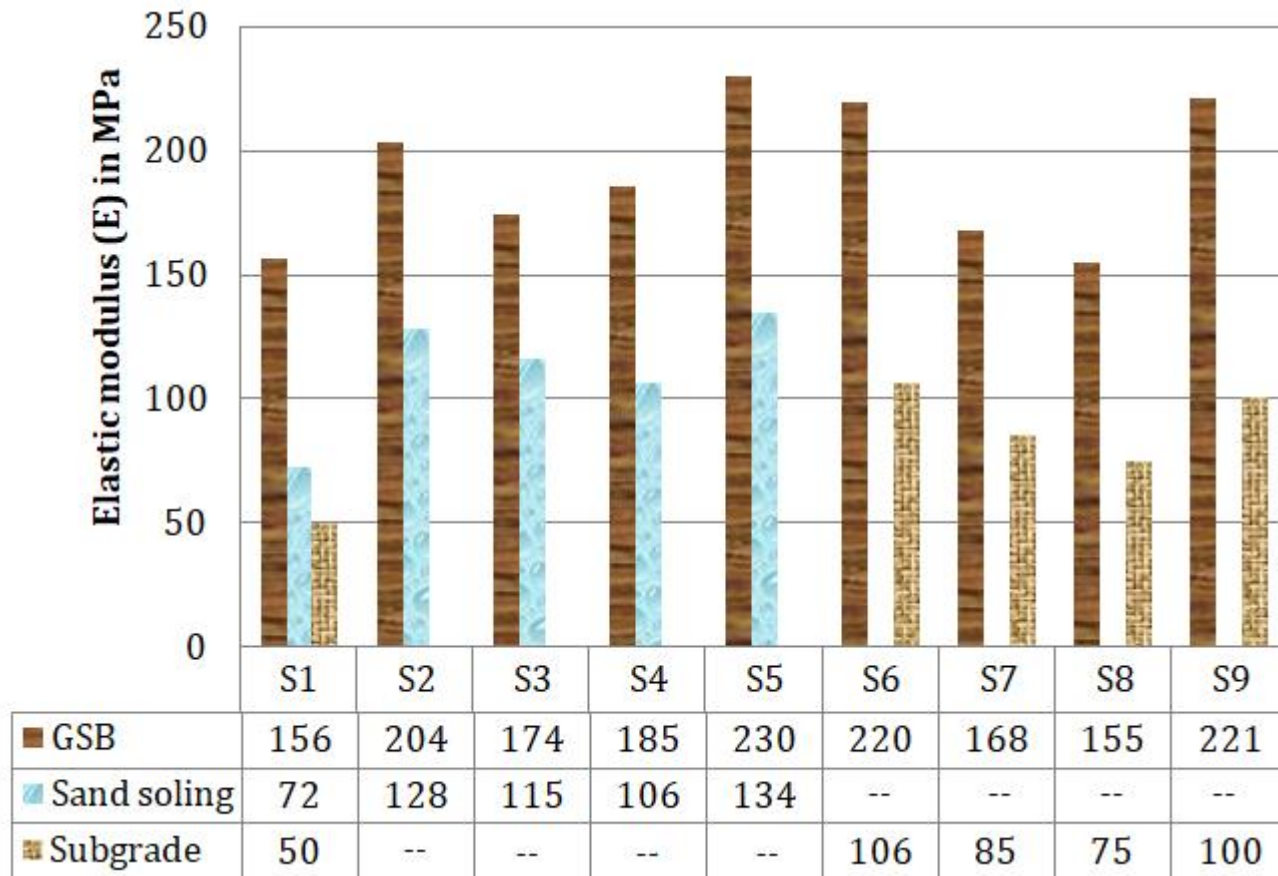


■ WBM gr III	161	212	192	180	208	175	143	141	169
■ WBM gr II	142	189	173	158	191	156	137	131	152
■ GSB	105	125	120	111	129	113	93	89	110
■ Sand soling	67	94	87	82	102	--	--	--	--
■ Subgrade	49	--	--	--	--	68	59	57	65

The sections reinforced with 700 gsm (S2 in CS – I & S6 in CS - II) have higher mean stiffness and elastic modulus

The increased modulus is attributed to the accelerated in-plane drainage due to the presence of the coir geotextile

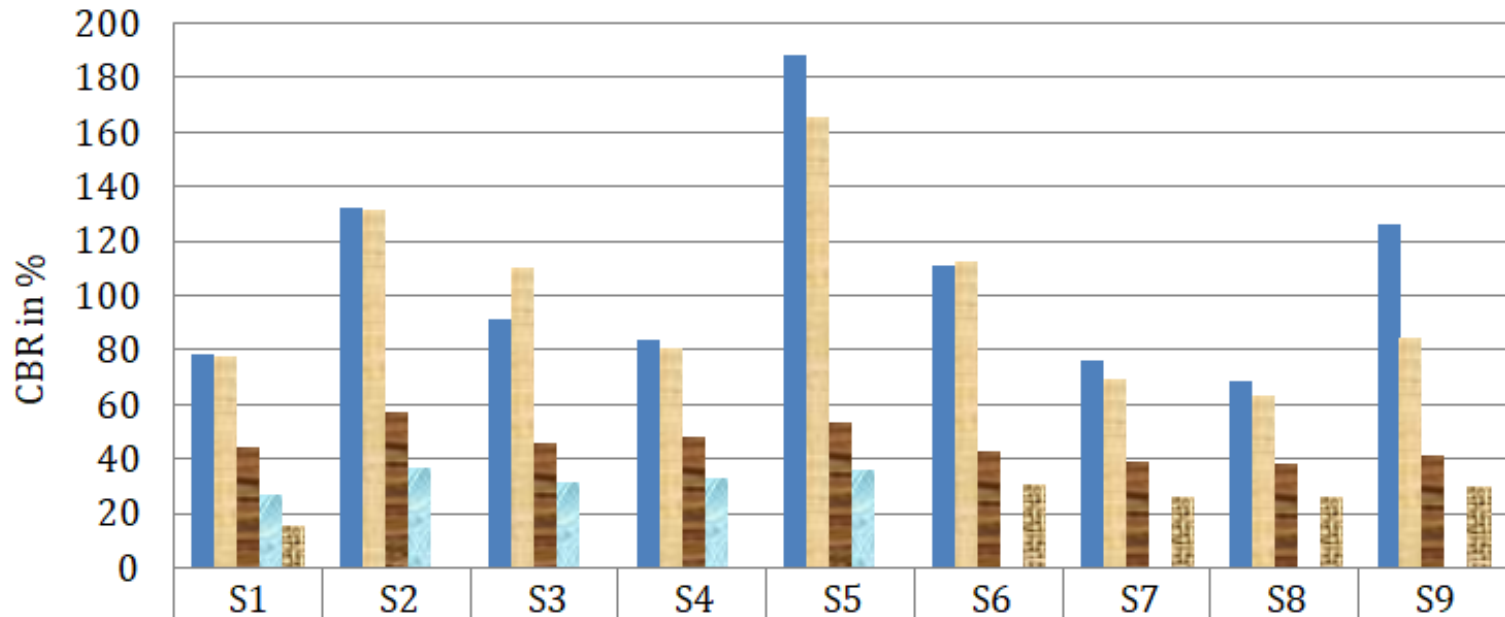
Elastic Modulus using DCP



Reasonable increment in CBR and modulus values of the GSB compared to the control section

Pattern followed by the sections with similar layer thicknesses and varying geotextile widths is the same as that obtained from the geogauge results

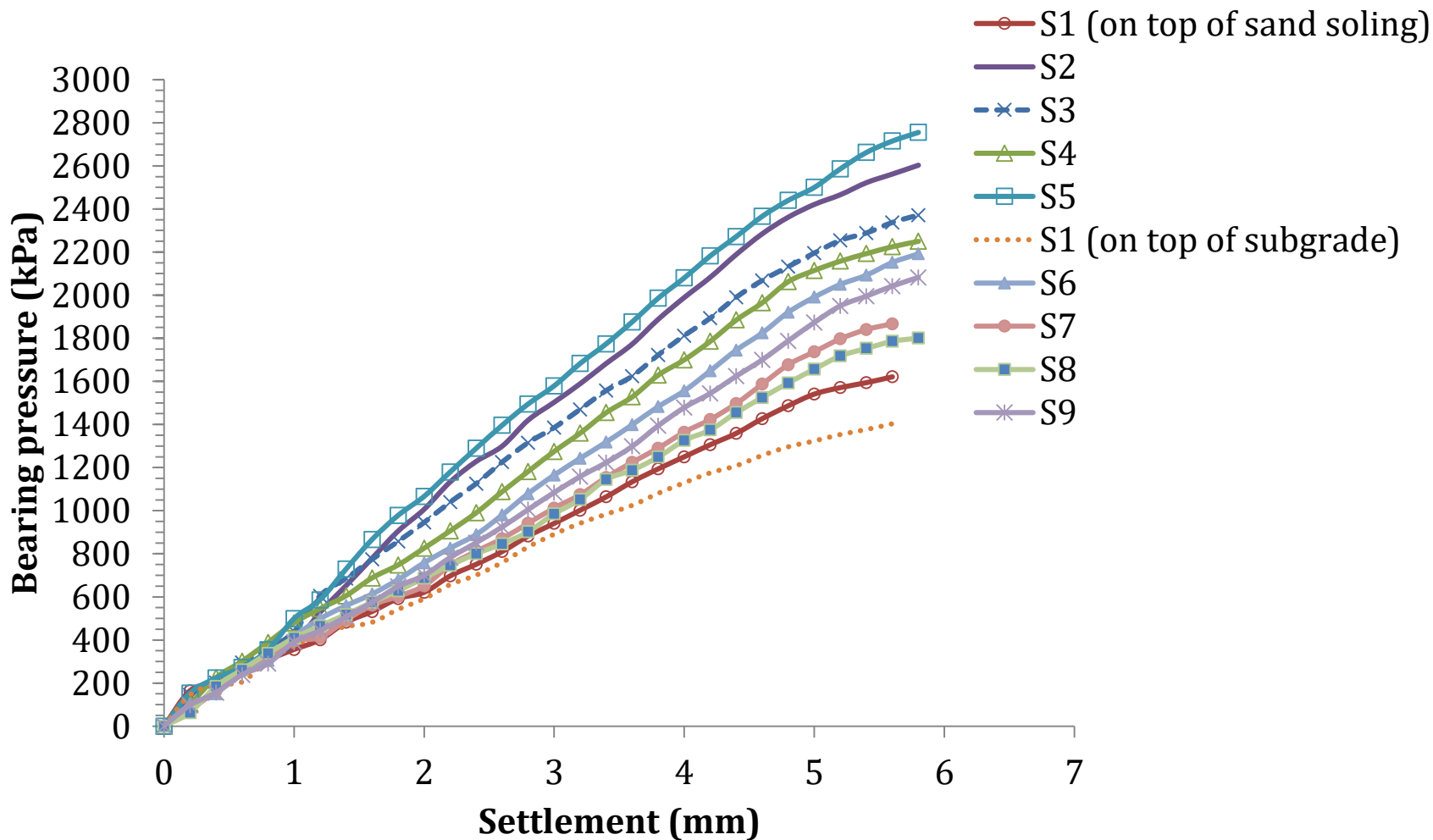
Field CBR Test Results



	S1	S2	S3	S4	S5	S6	S7	S8	S9
■ WBM gr III	78	133	91	84	188	111	76	69	126
■ WBM gr II	77	131	110	81	166	112	70	63	84
■ GSB	44	57	46	48	53	43	39	38	41
■ Sand soling	27	37	32	33	36	--	--	--	--
■ Subgrade	15	--	--	--	--	31	26	26	30

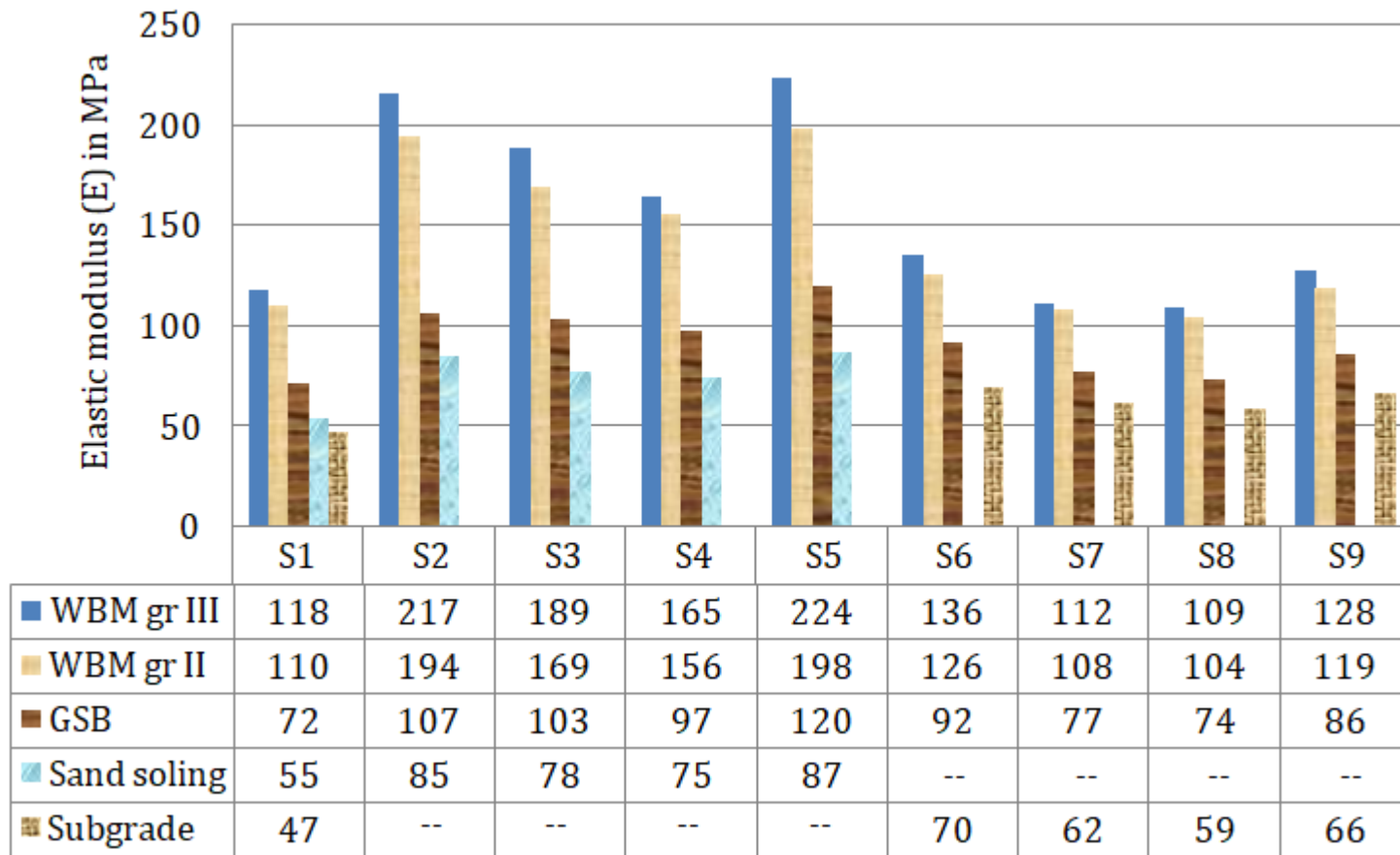
The increment in the CBR due to the subgrade stabilization is reflected in all the layers of the pavement

Field Plate Load Test Results



Bearing pressure Vs. Settlement

Elastic Modulus using Static Load Plate Test



Subgrade of all the coir geotextile reinforced sections resulted in higher elastic modulus than the control section

Same trend is reflected for all the other structural layers of all the reinforced sections, except the 400 gsm reinforced sections of CS II

Multilayer Analysis by IITPAVE

- Linear elastic analysis was carried out
- Average contact pressure - 560 kPa
- A multilayer pavement section was modeled and analysed using a circular loaded area
- The structure was subjected to load from single axle with dual tyre of a truck of 40 kN distributed over a circular area of radius 0.15 m
- Poisson's ratio of 0.35 for all the layers
- Centre to centre spacing of the dual wheels along the Y-axis - 31 cm

Analysis using IITPAVE (contd.)

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No. of layers                3
E values (MPa)              3000.00  200.00  62.00
Mu values                   0.350.350.35
thicknesses (mm)           190.00  480.00
single wheel load (N)      20000.00
tyre pressure (MPa)        0.56
Dual Wheel
  Z      R      SigmaZ      SigmaT      SigmaR      TaoRZ      DispZ      epZ      epT      epR
190.00  0.00-0.7173E-01 0.5538E+00 0.4471E+00-0.1145E-01 0.3540E+00-0.1407E-03 0.1408E-03 0.9279E-04
190.00L 0.00-0.7173E-01 0.8741E-03-0.6243E-02-0.1145E-01 0.3540E+00-0.3493E-03 0.1408E-03 0.9278E-04
190.00  155.00-0.6920E-01 0.5315E+00 0.3381E+00-0.3037E-01 0.3635E+00-0.1245E-03 0.1458E-03 0.5875E-04
190.00L 155.00-0.6919E-01 0.6577E-03-0.1224E-01-0.3037E-01 0.3635E+00-0.3257E-03 0.1458E-03 0.5875E-04
670.00  0.00-0.1373E-01 0.2021E-01 0.1828E-01-0.1887E-02 0.2637E+00-0.1360E-03 0.9308E-04 0.8008E-04
670.00L 0.00-0.1373E-01 0.1156E-02 0.5746E-03-0.1886E-02 0.2637E+00-0.2312E-03 0.9291E-04 0.8025E-04
670.00  155.00-0.1442E-01 0.2115E-01 0.2006E-01-0.2276E-02 0.2684E+00-0.1442E-03 0.9590E-04 0.8852E-04
670.00L 155.00-0.1442E-01 0.1198E-02 0.8594E-03-0.2276E-02 0.2684E+00-0.2443E-03 0.9590E-04 0.8852E-04
    
```

Results of Field Tests

Test section		Subgrade Elastic Modulus E (Mpa)			Modulus Improvement Factor (MIF)		
		Geogauge	DCP	Plate load test	Geogauge	DCP	Plate load test
Control section		48.5	49.9	46.9	--	--	--
Subgrade reinforced with	CGT1	68.5	106.0	69.8	1.41	2.00	1.41
		71.8	100.5	66.0	1.48	2.12	1.49
	CGT2	59.0	85.0	61.5	1.22	1.50	1.25
		61.0	74.9	58.7	1.26	1.70	1.31

Design Example

Step 1: Subgrade CBR = 3%

Step 2: Design traffic = 0.06 – 0.1 msa

Step 3: Conventional pavement section for 3-4% CBR as per IRC: SP: 72-2015

GSB = 175 mm; WBM = 75 mm; WBM gr III = 75 mm

Step 4: Elastic modulus for different layers of conventional section

Subgrade = 30 MPa (as per IRC 37:2018, $E = \text{CBR} \times 10$)

GSB = 61.3 MPa (as per IRC 37:2018, $E_{\text{Granular layer}} = 0.2 \times (h)^{0.45} \times E_{\text{Support}}$)

Base = 116.87 MPa (as per IRC 37:2018, $E_{\text{Granular layer}} = 0.2 \times (h)^{0.45} \times E_{\text{Support}}$)

Step 5: Determination of modulus improvement factor (MIF)

$$E_{\text{Reinforced Subgrade}} = \text{MIF} \times E_{\text{Unreinforced Subgrade}}$$

As per Geogauge test results, MIF = 1.41-1.48 (CGT1); 1.22-1.26 (CGT2)

As per Plate load test results, MIF = 1.41-1.49 (CGT1); 1.25-1.31 (CGT2)

As per DCP results, MIF = 2.0-2.12 (CGT1); 1.5-1.7 (CGT2)

For safer side, adopting the least MIF obtained from Geogauge test results,

MIF for subgrade reinforced with 700 gsm mass density = 1.41

MIF for subgrade reinforced with 400 gsm mass density = 1.22

Design Example

Step 6: Elastic modulus for different layers of coir geotextile reinforced section

For CGT1 geotextile reinforced section,

$$\text{Subgrade} = \text{MIF} * 30 \text{ MPa} = 42.3 \text{ MPa}$$

$$\text{GSB} = 86.44 \text{ MPa (as per IRC 37:2018, } E_{\text{Granular layer}} = 0.2*(h)^{0.45}*E_{\text{Support}})$$

$$\text{Base} = 164.82 \text{ MPa (as per IRC 37:2018, } E_{\text{Granular layer}} = 0.2*(h)^{0.45}*E_{\text{Support}})$$

For CGT2 geotextile reinforced section,

$$\text{Subgrade} = \text{MIF} * 30 \text{ MPa} = 36.6 \text{ MPa}$$

$$\text{GSB} = 74.79 \text{ MPa (as per IRC 37:2018, } E_{\text{Granular layer}} = 0.2*(h)^{0.45}*E_{\text{Support}})$$

$$\text{Base} = 142.61 \text{ MPa (as per IRC 37:2018, } E_{\text{Granular layer}} = 0.2*(h)^{0.45}*E_{\text{Support}})$$

Design Example

Step 7: Determination of design thickness of different layers of reinforced section using IITPAVE

Using the Elastic modulus values computed above for conventional section and Poisson's ratio = 0.35,

The maximum vertical compressive strain at the top of subgrade is $\epsilon_v = 0.00238$;

Design for CGT1 geotextile reinforced section:

Using the Elastic modulus values computed for 700 gsm geotextile reinforced section and Poisson's ratio = 0.35,

For same section adopted for conventional design as per IRC: SP:72-2015,

i.e. Base = 150 mm and GSB = 175 mm,

$\epsilon_{v1} = 0.00169$; Since $\epsilon_{v1} < \epsilon_v$ the section is safe.

Design Example

For 25 mm reduction in GSB in the conventional design as per IRC: SP:72-2015,

i.e. Base = 150 mm and GSB = 150 mm,

$$\epsilon_{v2} = 0.00192$$

Since $\epsilon_{v2} < \epsilon_v$ the section is safe.

For 50 mm reduction in GSB in the conventional design as per IRC: SP:72-2015,

i.e. Base = 150 mm and GSB = 125 mm,

$$\epsilon_{v3} = 0.00223$$

Since $\epsilon_{v3} < \epsilon_v$ the section is safe.

For 75 mm reduction in GSB in the conventional design as per IRC: SP:72-2015,

i.e. Base = 150 mm and GSB = 100 mm,

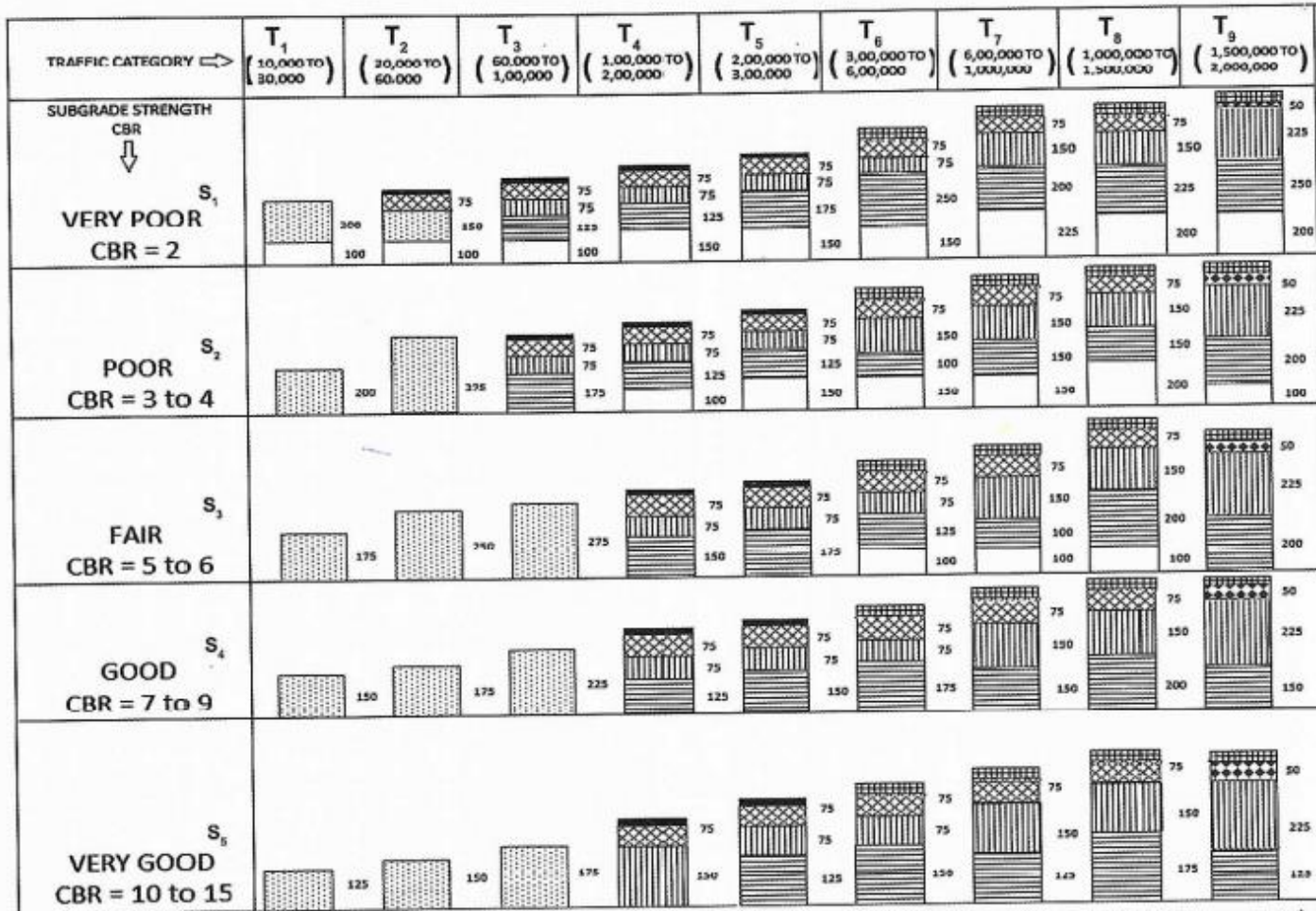
$$\epsilon_{v4} = 0.00254$$

Since $\epsilon_{v4} > \epsilon_v$ the section is not safe.




Hence the design thickness is






WBM III = 75 mm, WBM II= 75 mm and GSB = 125 mm

Design Template as per IRC SP: 72 (2015)

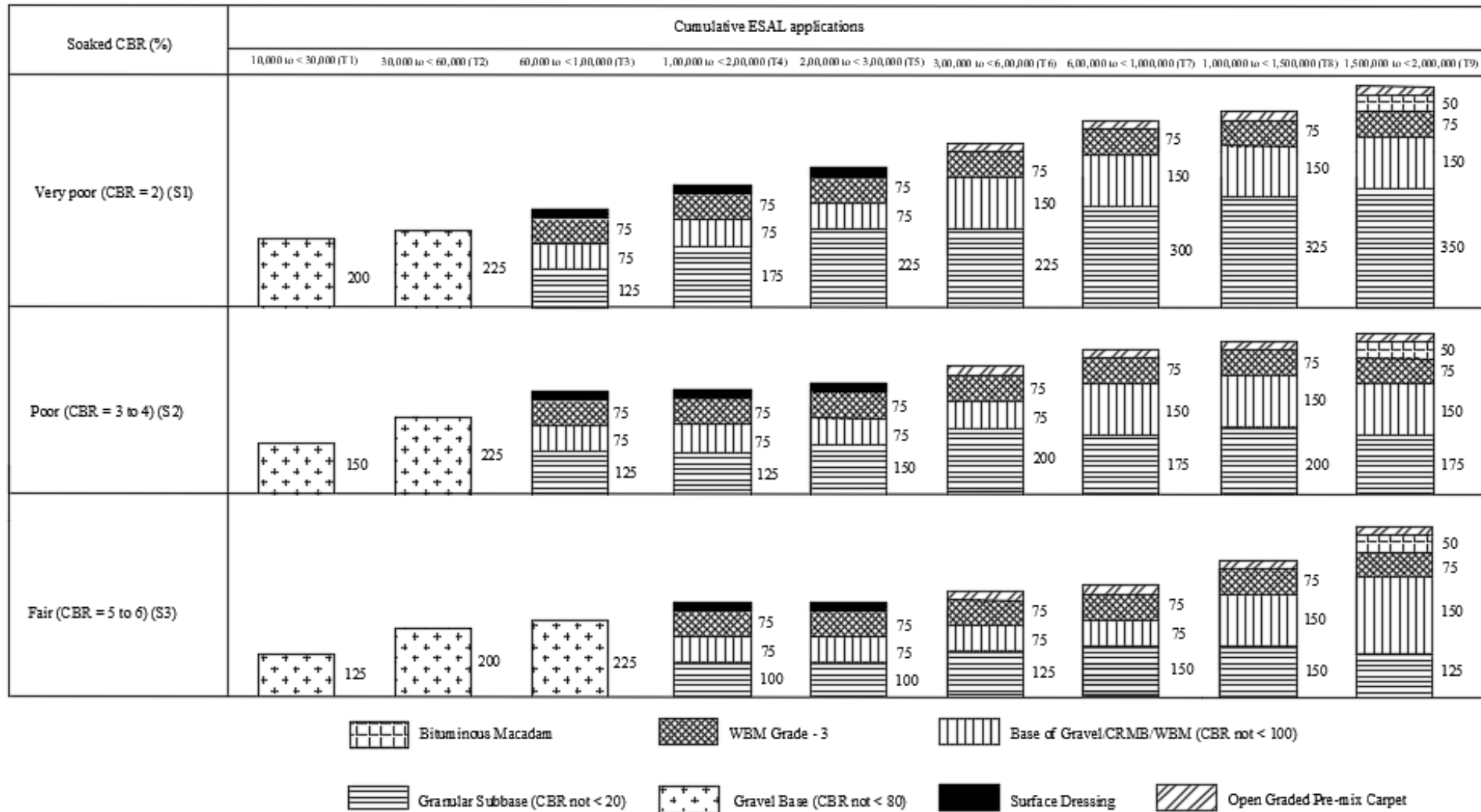


LEGEND

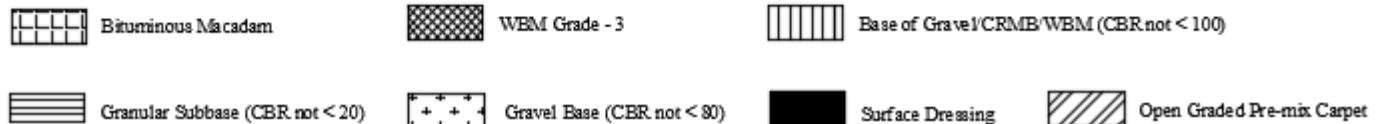
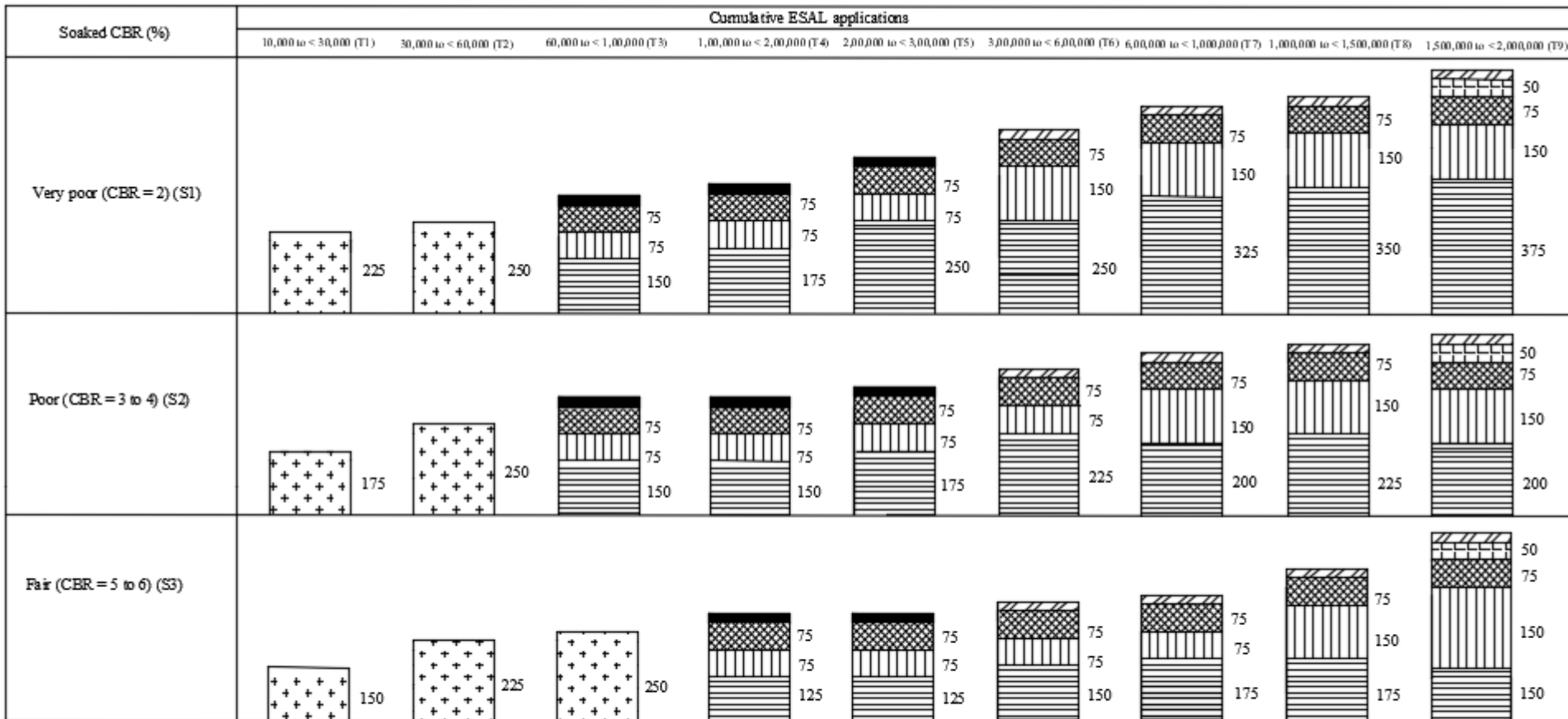
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-  Granular Subbase (CBR not < 20) in exceptional case can be 15
-  Gravel Base (CBR not < 80). In Lower base course shall not be less than 50 Clause 2.B.5 (in exceptional case may be relaxed suitably)

-  Base of Gravel/CRMB/WBM (CBR not < 100) Where 100mm thickness is recommended it can be modified to 75 mm for WBM with corresp. increase of 25 mm in Subbase
-  WBM Grade-3
-  Bituminous Macadam
-  Surface Dressing
-  OGPC

Design Template for CGT1 (700 gsm)



Design Template for CGT2 (400 gsm)



Pavement Thickness Reduction for Coir Geotextile Sections

Subgrade CBR = 2 %

Traffic category	Pavement thickness for control section (mm)	Pavement thickness for coir geotextile reinforced section (mm)		Thickness reduction (%)	
		CGT1	CGT2	CGT1	CGT2
T1	300	200	225	33	25
T2	325	225	250	31	23
T3	375	275	300	27	20
T4	425	325	325	24	23
T5	475	375	400	21	16
T6	550	450	475	18	14
T7	650	525	500	19	23
T8	650	550	435	15	12
T9	725	625	650	14	10

Construction of Coir Geotextile Reinforced Roads

Preparation of subgrade



Construction of Coir Geotextile Reinforced Roads

Stiffness Determination



Field Density Determination



Construction of Coir Geotextile Reinforced Roads

Laying of Coir Geotextile



Pinning the edges of geotextile



Construction of Coir Geotextile Reinforced Roads

Laying & Compaction of GSB



Laying & Compaction of Base Layer



Construction of Coir Geotextile Reinforced Roads

Laying of Premix Concrete



Finished Road





Thank You !!